

This procedure covers the evacuation of residual CF₃I gas from the bubble chamber inner vessel *after* all CF₃I liquid has been transferred out of the chamber.

- 1) Review procedure 4 "[CF3I Handling Procedure](#)"
- 2) Ensure that the hydraulic system is appropriately initialized. It should be at ~30psia, with the inner vessel near bellows neutral.
- 3) Ensure that three CF₃I 10L sample bags are available, empty, and labeled with the date and "Residual CF₃I Gas 1", "Residual CF₃I Gas 2" and "Dissolved CF₃I Gas" respectively.
- 4) Assemble the CF₃I transfer lines, vacuum pump, and the CF₃I sample bag labeled "Residual CF₃I Gas 1". The plumbing consists of a flexible connection from the main Cartan valve (MV-22) to the CF₃I sample bag. No filter is required. The line is equipped with a tee to a vacuum gauge, an isolation valve and a vacuum pump.
- 5) Ensure MV-22 is closed. Turn on the vacuum pump, open the plumbing to the vacuum pump and evacuate the CF₃I transfer lines. Open the valve to the sample bag. Once they are evacuated, isolate and turn off the vacuum pump. Record the vacuum pressure, wait 5 minutes, and re-check the vacuum pressure. Ensure there are no leaks. Close the valve to the sample bag.
- 6) Ensure that you have the "Commissioning Tool" running. Initiate data logging every 5 seconds.
- 8) Follow the "Before Handling CF₃I" section of procedure 4.
- 9) Verify that the vacuum pump line is closed and the sample bag valve is open. Very slowly open MV-22. The sample bag should inflate by ~2L, bringing the chamber down to atmospheric pressure. If the bag inflates past 50%, there is still liquid CF₃I in the vessel, and you should halt this procedure and instead follow procedure 4.2 to drain the CF₃I.
- 10) Using the hydraulic ram control in the Commissioning Tool, move hydraulic ram down until the inner vessel bellows is fully compressed (on its stops). Be very careful not to over-compress the chamber, the glycol pressure should be no more than 20 psia.
- 11) Close MV-22 and the sample bag valve. Remove the sample bag (venting the transfer line).
- 12) Store the used sample bag with the MSDS for CF₃I in a light-tight container. Label the outside of the light-tight container. The same light-tight container may be used for all CF₃I sample bags.

- 12) Cap the line where the sample bag was. Ensure MV-22 is closed. Turn on the vacuum pump, open the plumbing to the vacuum pump and evacuate the CF₃I transfer lines. Open the valve to the sample bag. Once they are evacuated, isolate and turn off the vacuum pump. Record the vacuum pressure, wait 5 minutes, and re-check the vacuum pressure. Ensure there are no leaks.
- 13) Connect the 10L sample bag labeled “Residual CF₃I gas 2” to the pump exhaust. Ensure the gas ballast on the pump is closed (off).
- 14) Open the valve on the sample bag. Turn on the pump. The 10L bag should begin to inflate very slowly.
- 15) Very slowly open MV-22. The bag will inflate as CF₃I is removed from the chamber. Watch the chamber pressure and the bag volume. When chamber pressure stops dropping at ~1 psia and the bag stops inflating, close MV-22. The bag should inflate by ~2L (20% of its allowed volume).
- 16) Turn off the pump and close the sample bag valve.
- 17) Remove the sample bag and replace with the empty bag labeled “Dissolved CF₃I Gas”.
- 18) Store the used sample bag with the MSDS for CF₃I in a light-tight container. Label the outside of the light-tight container. The same light-tight container may be used for all CF₃I sample bags.
- 19) Wait for 30 minutes as dissolved gas comes out of the water in the bubble chamber. Watch the pressure rise.
- 20) Repeat steps 14–16. The bag should inflate slightly.
- 21) Wait another 30 minutes and watch for further pressure rise. If the pressure rises by more than 2psia, repeat steps 14-16 and wait again. Continue iterating until the pressure rise over 30 minutes is <2psia. If after an iteration the volume in the sample bag exceeds 50% its allowed volume, replace the sample bag for the next iteration, following steps 17–18.
- 22) Remove the sample bag. Store the used sample bag with the MSDS for CF₃I in a light-tight container. Label the outside of the light-tight container. The same light-tight container may be used for all CF₃I sample bags.
- 23) Vent the transfer line and disconnect it from both the inner vessel and the pump. Cap the inner vessel port.
- 24) Ensure the “After Handling CF₃I” section of procedure 4 was followed.
- 25) Using the Commissioning Tool, pull the hydraulic ram up until the chamber pressure is the same as the room pressure.

2-Liter (4-kg) Bubble Chamber:
4.3 Bubble Chamber CF₃I Evacuation Procedure
26) Terminate data acquisition.

v. 1 Oct 20, 2011, C.E. Dahl
Written Procedure