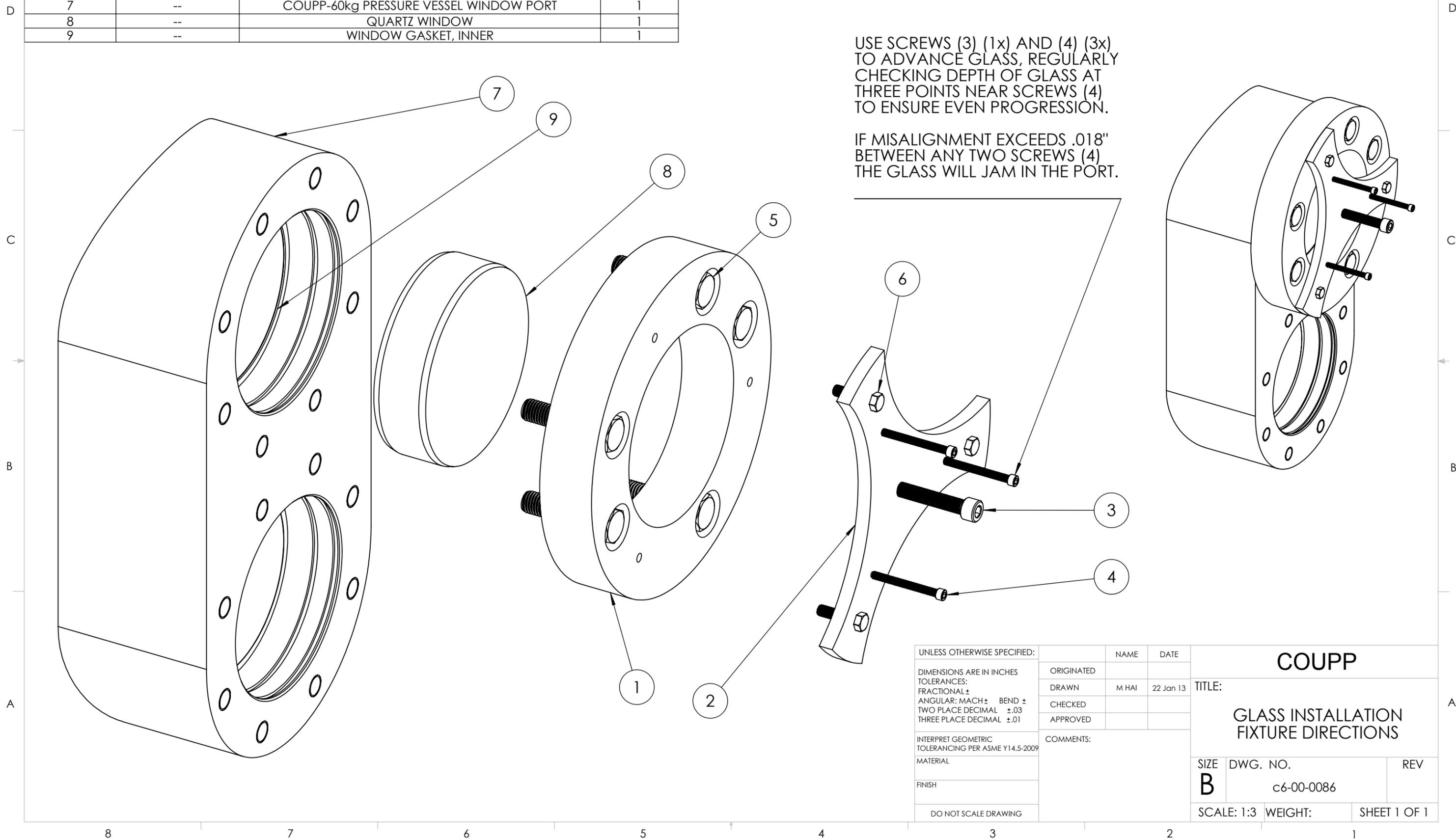


ITEM NO.	PART #	DESCRIPTION	QTY.
1	--	NYLON GLASS INSTALLATION FIXTURE	1
2	--	GLASS INSTALLATION "PLUG PUSHER"	1
3	McM 95868A664	1/2-13 SOCKET HEAD CAP SCREW 3in (NYLON)	1
4	McM 95868A753	1/4-20 SOCKET HEAD CAP SCREW 3in (NYLON)	3
5	McM 92185A867	3/4-10 HEX BOLT 2.5IN (STAINLESS)	5
6	McM 92185A628	3/8-16 HEX BOLT 1.5in	3
7	--	COUPP-60kg PRESSURE VESSEL WINDOW PORT	1
8	--	QUARTZ WINDOW	1
9	--	WINDOW GASKET, INNER	1

USE SCREWS (3) (1x) AND (4) (3x) TO ADVANCE GLASS, REGULARLY CHECKING DEPTH OF GLASS AT THREE POINTS NEAR SCREWS (4) TO ENSURE EVEN PROGRESSION.

IF MISALIGNMENT EXCEEDS .018" BETWEEN ANY TWO SCREWS (4) THE GLASS WILL JAM IN THE PORT.



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>COUPP</b>	
DIMENSIONS ARE IN INCHES		ORIGINATED			<b>GLASS INSTALLATION FIXTURE DIRECTIONS</b>
TOLERANCES:		DRAWN	M HAI 22 Jan 13		
FRACTIONAL ±		CHECKED			
ANGULAR: MACH ± BEND ±		APPROVED			
TWO PLACE DECIMAL ±.03		COMMENTS:		SIZE	
THREE PLACE DECIMAL ±.01				DWG. NO.	
INTERPRET GEOMETRIC TOLERANCING PER ASME Y14.5-2009				REV	
MATERIAL				<b>B</b>	
FINISH				c6-00-0086	
DO NOT SCALE DRAWING				SCALE: 1:3	
				WEIGHT:	
				SHEET 1 OF 1	